## PACKAGING & LABELING

Shermain Hardesty
UC Davis Ag Economics &
UC Small Farm Program

# 3 PURPOSES OF PACKAGING & LABELING

- 1. functional features
- 2. information components
- 3. promotion (communication) components
  - "LAST 5 SECONDS OF ADVERTISING"

## FUNCTIONAL FEATURES

- convenience
  - easy to carry, store, open, pour, reseal
- protection
  - from damage, air, light, heat, tampering
- package size
  - # of servings

REFRIGERATE

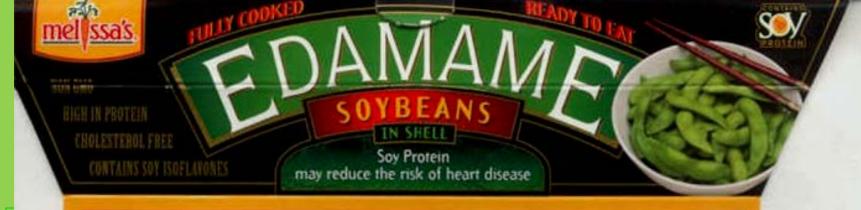
# TOP LOAD ONLY

# SONOIVA BRINERY

TRESH PICKLES & SAUERKRAUT

### INFORMATION FEATURES

- Preparation instructions
- Serving suggestions
- New products can be "education intensive"



For centuries, Edamame has been enjoyed as a delicious, nutrientrich essential in Asian cuisine. Melissa's Edamame is fully cooked, ready to eat and convenient for snacking!

To Eat: Serve cold or briefly steam or microwave. Sprinkle with salt if desired and enjoy right out of the pod! Serve as an appetizer or quick snack. Use Edamame in soups, stews, stir-fries and salads. Edamame pods are not edible. To shell: Gently squeeze beans out of the pod. Rinse.

#### Edamame Salsa

1 1/2 cups 1/4 cup	Melissa's Edamame Soybeans, shelled Vinaigrette Dressing (bottled)
1 cup	Roma Tomatoes, seeded and finely diced
1/4 cup	Red Onion, finely diced
1 to 2	Melissa's Jalapeño Chiles, seeded and diced
1	Clove Garlic, peeled and minced
2 tsp.	Melissa's Basil, chopped
2 tsp.	Fresh squeezed Lime Juice

Mix the soybeans and vinaigrette together in a bowl. Allow to marinate overnight. Combine remaining ingredients and mix thoroughly. Makes 2 1/2 cups.

#### Melissa's Pacific Rim Soybean Salad

2 cups	Melissa's Edamame Soybeans, shelled
1/3 cup	Ginger Sesame dressing (bottled)
1/2 cup	Melissa's Daikon, peeled and diced
1 ea.	Melissa's Fire Roasted Jarred Red and
	Green Chiles, diced

Mix the soybeans and dressing together in a bowl. Allow to marinate overnight. Combine remaining ingredients and mix thoroughly, Makes 4 to 6 servings.

#### **Nutrition Facts**

Serving Size: 2.5 oz. Servings Per Container: about 4

#### **Amount Per Serving**

51	Daily Value
Total Fat 3.5g	5%
Saturated Fat 0.5g	3%
Cholesterol Omg	0%
Sodium 50mg	2%
Total Carb. 8g	3%
Dietary Fiber 4g	14%
Sugars <1g	
Protein 8g	

Vitamin A 8% 

Vitamin
Calcium 6% 

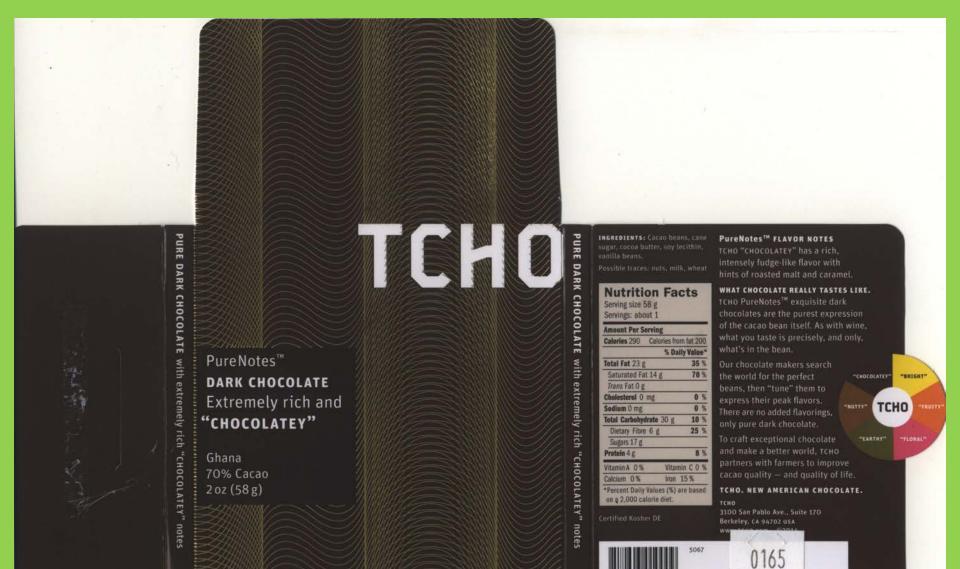
Iro

· Iron 10%

Percent Daily Values are based on a 2,005 catorie diet.

1/2 Cup of Soybeans Contain 10 grams of Protein

PERISHABLE KEEP REFRIGERATED





#### TCHO INVITES YOU TO DISCOVER THE FLAVORS OF CHOCOLATE.

PureNotes explore the pure flavors inherent in cacao.



DARK CHOCOLATE Extremely rich and "CHOCOLATEY"



DARK CHOCOLATE with layers of "FRUITY" notes



DARK CHOCOLATE
with subtle
"NUTTY" notes

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BARK CHOCOCATE		
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park chocolate with light and "BRIGHT" notes

#### DO YOU REALLY KNOW WHAT CHOCOLATE TASTES LIKE?

Dark chocolate is typically classified by percentage and/or country of origin. But this doesn't tell you what it will actually taste like.

Cacao percentage has no standard definition. A 65% bar can be 50% cacao solids and 15% cocoa butter; or 65% cacao solids with no added cocoa butter. Obviously, each bar tastes very different.

"Origin" doesn't necessarily tell you about flavor, either. Within a single country, different regions grow different genetic varieties of cacao, in different climates and soils — each can greatly affect flavor. An Ecuador chocolate from one region can have nutty flavor notes, and from another, floral flavor notes.

#### ONLY THE PURE FLAVORS OF CHOCOLATE.

We developed TCHO's Flavor Wheel to express the pure flavors found in cacao beans — such as "Fruity," "Citrus," and "Nutty."

We use our Flavor Wheel to search the world for just the right beans that express these flavors. Then we guide their fermentation, oversee their roasting, and work a special blend of art, science, and love to craft them into the exceptional chocolate you hold in your hands.

Needless to say, we add no flavorings to our chocolate. This is what chocolate really tastes like.

TCHO. NEW AMERICAN CHOCOLATE.

"Chocolate isn't just one flavor. Join us as we explore the flavors of chocolate."



Brad Kintzer Chief Chocolate Maker

## FDA's Labeling Requirements

www.fda.gov/FoodLabelingGuide

- Statement of Identity/name of food
  - Jam vs Fruit Spread
- Ingredients statement
- Net weight statement
- Name & address of manufacturer, packer or distributor
  - Street address required if firm name & address not listed in current city directory or phone book

# List FDA's 8 Most Common Food Allergens e.g. "Contains Wheat and Soy"

- Milk
- Eggs
- Fish (e.g., bass, flounder, cod)
- Crustacean shellfish (e.g. crab, lobster)
- Tree nuts (e.g., almonds, walnuts, pecans)
- Peanuts
- Wheat
- Soybeans



**Nutrition Facts** with: 1 Tosp (18g), Servings ILM Cal 20, Total Fat 2.5g (4% Manual Per Serving: Calories M, Sat Fat 1.5g (8% DV), bolest 10mg (3%), Sodium ing (1% DV), Total Carb. 119 MWI, Sugars 10g, Protein 0g,

M Calorie diet. Walues (DV) are based on a min A 2%, Iron 2%, Percent

Made in a facility that also processes nuts, and wheat. soy, ERGEN Contains

SMOKED SEA TAPIOCA SYM PURE CANES INGREDIENTS in San Dieg Handcrafter pineapple especially to strike This arm With app between

# FDA's Nutrition Facts Labeling Requirements

- "product" is a food or dietary supplement in any size package; which is manufactured by a single manufacturer or which bears same brand name; which bears the same statement of identity, and which has similar preparation methods.
- Exempt from filing notice with FDA, and from Nutrition Facts labeling for <u>any</u> product with annual sales less than 10,000 units if:
  - company has fewer than 10 FTE employees; and
  - no nutrient content claim, health claim, or other nutrition information is provided on the label, or in labeling or advertising

# FDA's Nutrition Facts Labeling Requirements

- Exempt from Nutrition Facts labeling for <u>any</u> product with annual sales less than **100,000** units if:
  - company has fewer than 100 FTE employees; and
  - no nutrient content claim (e.g., "sugar free"),
     health claim, or other nutrition information is
     provided on the label, or in labeling or advertising
  - Must file notice with FDA annually

# Nutrition Facts Serving Size 1 cup (228g) Serving Per Container 2

#### Barcodes



- UPC/Barcodes
  - Company prefix + item codes 12-digits
  - GS1 US, Dayton, Ohio 937 435 3870
    - One-time fee begins at \$250, plus annual renewal fees starting at \$50
    - http://www.gs1us.org/get-started/im-newto-gs1-us
  - Considerably cheaper ones available from: <a href="https://speedybarcodes.com/">https://speedybarcodes.com/</a> or search for something like "Barcodes for Food Products"

## **USDA** Organic



- Multi-ingredient products that contain (by weight or fluid volume, excluding water and salt) at least 95% organic ingredients can use the USDA organic seal
- Synthetic fertilizers, sewage sludge, irradiation, and genetic engineering may not be used in any of the ingredients used in a product with the USDA organic seal

# INFORMATION FEATURES-LABELS

- Natural—Natural meat & poultry must not contain any artificial flavor, color, chemical preservatives or synthetic ingredients. "Natural" and "all natural" terms are not regulated for any other products
- Local—The term "local" is not regulated. Retailers use varying definitions. Some use a 100 mile radius. Others use the entire state.

## INFORMATION FEATURES

- Viewability
  - Does the consumer need to see the product?











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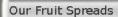
#### PROMOTIONAL COMPONENTS

- Your package is often the first salesperson
- Packaging generates awareness & brand recognition
  - distinguish from competition
  - entice trial

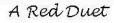








#### Always Apricot







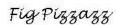
click image to enlarge
79% Cooked down California
Apricots
-tangy



Nutrition Facts
Strong Factor

click image to enlarge
78% Cooked down Strawberries
mixed with seedless Raspberry Puree
~ lovely

Berry Blue









Nutrition Facts
Energ Ben (2)go
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Server Ben (2)go
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And

### IMAGE DESIGN ELEMENTS

- SIZE
- SHAPE
- COLOR

- MATERIALS
- FONT
- GRAPHICS
- COPY

### COLOR

- CONSIDER INTERACTION BETWEEN
  - **LABEL & PRODUCT**
  - LABEL, LID, NECKBAND





### **MATERIALS**



Consider unique materials—"outside of the box"

But don't forget about display ability



### **FONTS**



- Bold san serif = strength SCRIPT
- Serif = high quality
  SCRIPT
- Script = elegant, feminine SCRIPT
- Fun Funk = fun, funky **SCRIPT**



## **GRAPHICS**





#### COPY

- Copy elements
  - Tell your story
    - unique qualities—best ingredients, organic, locally grown, family made, regional specialty, ethnic, special process
- Choose your words carefully

This artisan caramel is infused with applewood smoked sea salt to strike the perfect balance between sweet and savory. Pairs especially well with grilled pineapple,

www.pralinepatisserie.com

Handcrafted with love in San Diego, CA 92113

MGREDIENTS

PURE CANE SUGAR, CREAM (milk, carrageenan) SMOKED SEAN BUTTER (milk), APPLEWOOD SMOKED SEA SALT.



## Maintain Family Image







## Packaging Considerations

- Make sure that all elements are consistent with positioning
- A graphic designer is an investment you can't afford **not** to make
- High printing volumes can reduce unit costs, but start small at the beginning

## 4 Rules For Package Design

- 1. You have to design a package that will first make somebody notice it
- 2. You have to have them touch it
- 3. Make sure the product performs
  - if the packaging oversold, they won't fall for that one again
- 4. Your packaging may be your first & only salesperson